

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM										

UNCONTROLLED

**NOTE:**

1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766

2. COLOR: BLACK

						40x30x5THK		EPDM RUBBER		
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE		COMPANY.STD/IS.STD		Wt.Kg.
		DETAIL PARTS		MATERIAL						
				PRODUCT <span style="font-size: 1.2em;">△</span> DMRC BG METRO CARS						
				SURFACE TREATMENT						
<span style="font-size: 1.2em;">△</span> 2		NOTE ALTERED ECN:90900700		17.04.18	VISHNU	SNH	KCS	APPROVED	25/04/2011	
								CHECKED	25/04/2011	
<span style="font-size: 1.2em;">△</span> 1		TITLE BLOCK & NOTES UPDATED		17.04.15	VISHWA	SNH	KCS	DRAWN	23/04/2011	
								REF DRG		
ALT		CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL	SCALE <b>2:1</b>
SURFACE ROUGHNESS								DRG No.		Wt (Kg)
								909-55103		ALT
										<span style="font-size: 1.2em;">△</span> 2

**BEM LIMITED**  
TD, BANGALORE COMPLEX  
BANGALORE 560 075

PACKING

909-55103